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Vale Canada Limited

200 Bay Street, Royal Bank Plaza, Suite 1600, South Tower, P.O. Box 70, Toronto, Ontario, M5J 2K2, Canada

## The following sample(s) was/were submitted and identified by/on behalf of the applicant as :

Sample Submitted By	:	Vale Canada Limited
Sample Description	:	VALE Electrolytic Nickel S Rounds
Sample Receiving Date	:	2014/11/12
Testing Period	:	2014/11/12 TO 2014/11/21

\_\_\_\_\_

Test Result(s)	:	Please refer to next page(s).
Conclusion	:	Based on the performed tests on submitted samples, the test results of Cadmium, Lead, Mercury, Hexavalent Chromium Cr(VI), PBBs and PBDEs comply with the limits as set by RoHS Directive 2011/65/EU Annex II; recasting 2002/95/EC.





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## Test Result(s)

PART NAME No.1 : SILVER COLORED METAL

Test Item(s)	Unit	Method	MDL	Result	Limit
	•			No.1	
Cadmium (Cd)	mg/kg	With reference to IEC 62321-5: 2013 and performed by ICP-AES.	2	n.d.	100
Lead (Pb)	mg/kg	With reference to IEC 62321-5: 2013 and performed by ICP-AES.	2	n.d.	1000
Mercury (Hg)	mg/kg	With reference to IEC 62321-4: 2013 and performed by ICP-AES.	2	n.d.	1000
Hexavalent Chromium Cr(VI)	**	With reference to IEC 62321: 2008 and performed by Boiling water extraction (UV-VIS) Method.#	#	Negative	#
Antimony (Sb)	mg/kg	With reference to US EPA Method 3050B. Analysis was performed by ICP- AES.	2	n.d.	-
Perfluorooctane sulfonates (PFOS-Acid, Metal Salt, Amide)	mg/kg	With reference to US EPA 3550C: 2007. Analysis was performed by LC/MS.	10	n.d.	-
PFOA (CAS No.: 335-67-1)	mg/kg	With reference to US EPA 3550C: 2007. Analysis was performed by LC/MS.	10	n.d.	-
PVC	**	Analysis was performed by FTIR and FLAME Test.	-	Negative	-
Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified ( $\alpha$ - HBCDD, $\beta$ - HBCDD, $\gamma$ - HBCDD) (CAS No.: 25637-99-4 and 3194- 55-6 (134237-51-7, 134237-50-6, 134237-52-8))	mg/kg	With reference to IEC 62321: 2008 method. Analysis was performed by GC/MS.	5	n.d.	-
BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7)	%	With reference to EN 14372. Analysis was performed by GC/MS.	0.003	n.d.	-
DEHP (Di- (2-ethylhexyl) phthalate) (CAS No.: 117-81-7)	%	With reference to EN 14372. Analysis was performed by GC/MS.	0.003	n.d.	-
DIDP (Di-isodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1)	%	With reference to EN 14372. Analysis was performed by GC/MS.	0.01	n.d.	-

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To a fill to us (a)	Unit	Mathaad		Result	
Test Item(s) Ur		Method	MDL	No.1	Limit
DINP (Di-isononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0)	%	With reference to EN 14372. Analysis was performed by GC/MS.	0.01	n.d.	-
DNOP (Di-n-octyl phthalate) (CAS No.: 117-84-0)	%	With reference to EN 14372. Analysis was performed by GC/MS.	0.003	n.d.	-
DBP (Dibutyl phthalate) (CAS No.: 84-74-2)	%	With reference to EN 14372. Analysis was performed by GC/MS.	0.003	n.d.	-
Sum of PBBs	mg/kg		-	n.d.	1000
Monobromobiphenyl	mg/kg	]	5	n.d.	-
Dibromobiphenyl	mg/kg	]	5	n.d.	-
Tribromobiphenyl	mg/kg	]	5	n.d.	-
Tetrabromobiphenyl	mg/kg	]	5	n.d.	-
Pentabromobiphenyl	mg/kg	]	5	n.d.	-
Hexabromobiphenyl	mg/kg	1	5	n.d.	-
Heptabromobiphenyl	mg/kg	With reference to IEC 62321: 2008 and performed by GC/MS.	5	n.d.	-
Octabromobiphenyl	mg/kg		5	n.d.	-
Nonabromobiphenyl	mg/kg		5	n.d.	-
Decabromobiphenyl	mg/kg		5	n.d.	-
Sum of PBDEs	mg/kg		-	n.d.	1000
Monobromodiphenyl ether	mg/kg	1	5	n.d.	-
Dibromodiphenyl ether	mg/kg	1	5	n.d.	-
Tribromodiphenyl ether	mg/kg	1	5	n.d.	-
Tetrabromodiphenyl ether	mg/kg		5	n.d.	-
Pentabromodiphenyl ether	mg/kg	1	5	n.d.	-
Hexabromodiphenyl ether	mg/kg	1	5	n.d.	-
Heptabromodiphenyl ether	mg/kg	1	5	n.d.	-
Octabromodiphenyl ether	mg/kg	1	5	n.d.	-
Nonabromodiphenyl ether	mg/kg	1	5	n.d.	-
Decabromodiphenyl ether	mg/kg	1	5	n.d.	-

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Test Item(s)	Unit	Method	MDL	Result No.1	Limit
Halogen					
Halogen-Fluorine (F) (CAS No.: 14762-94-8)	mg/kg		50	n.d.	-
Halogen-Chlorine (Cl) (CAS No.: 22537-15-1)	mg/kg	With reference to BS EN 14582:2007. Analysis was performed by IC.	50	n.d.	-
Halogen-Bromine (Br) (CAS No.: 10097-32-2)	mg/kg		50	n.d.	-
Halogen-lodine (I) (CAS No.: 14362-44-8)	mg/kg		50	n.d.	-

## Note :

- 1. mg/kg = ppm ; 0.1wt% = 1000ppm
- 2. n.d. = Not Detected
- 3. MDL = Method Detection Limit
- 4. " " = Not Regulated
- 5. \*\* = Qualitative analysis (No Unit)
- 6. Negative = Undetectable / Positive = Detectable
- 7. # = a. Positive means the presence of CrVI on the tested areas
  - b. Negative means the absence of CrVI on the tested areas

The detected concentration in boiling-water-extraction solution is equal or greater than 0.02 mg/kg with 50 cm<sup>2</sup> tested areas.

## PFOS Reference Information : POPs - (EU) 757/2010

Outlawing PFOS as substances or preparations in concentrations above 0.001% (10ppm), in semi-finished products or articles or parts at a level above 0.1%(1000ppm), in textiles or other coated materials above 1µg/m<sup>2</sup>.

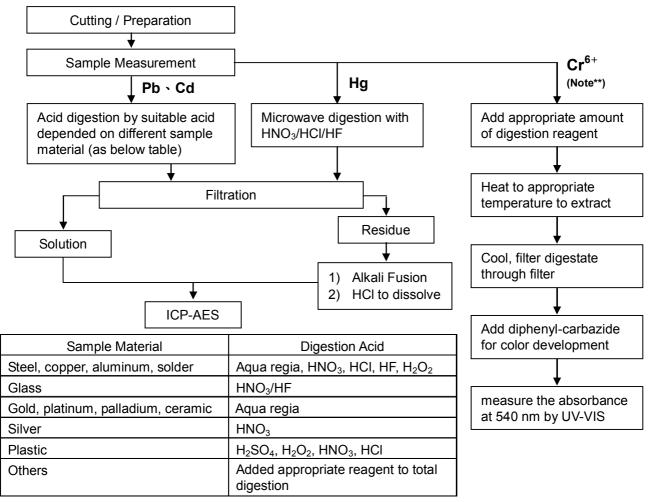


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- 1) These samples were dissolved totally by pre-conditioning method according to below flow chart.  $(Cr^{6+} test method excluded)$
- 2) Name of the person who made measurement: Climbgreat Yang
- 3) Name of the person in charge of measurement: Troy Chang



## Note\*\* (For IEC 62321)

(1) For non-metallic material, add alkaline digestion reagent and heat to 90~95  $^\circ$ C .

(2) For metallic material, add pure water and heat to boiling.



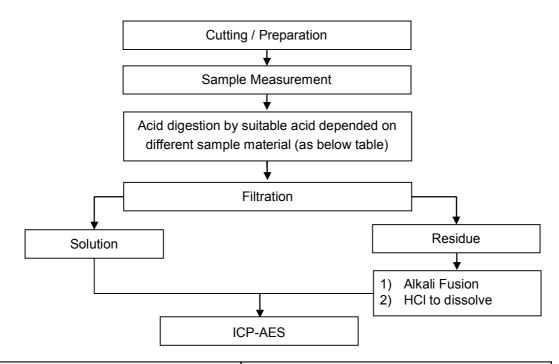
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- 1) These samples were dissolved totally by pre-conditioning method according to below flow chart.
- 2) Name of the person who made measurement: Climbgreat Yang
- 3) Name of the person in charge of measurement: Troy Chang

## Flow Chart of digestion for the elements analysis performed by ICP-AES



Steel, copper, aluminum, solder	Aqua regia, HNO <sub>3</sub> , HCI, HF, H <sub>2</sub> O <sub>2</sub>
Glass	HNO <sub>3</sub> /HF
Gold, platinum, palladium, ceramic	Aqua regia
Silver	HNO <sub>3</sub>
Plastic	H <sub>2</sub> SO <sub>4</sub> , H <sub>2</sub> O <sub>2</sub> , HNO <sub>3</sub> , HCI
Others	Added appropriate reagent to total digestion



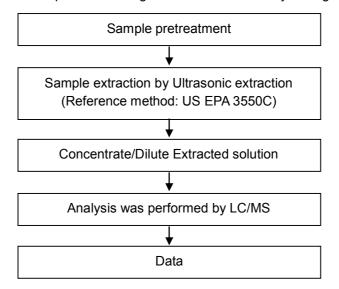
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#### PFOA/PFOS analytical flow chart of Ultrasonic extraction (LC/MS) procedure

- Name of the person who made measurement: Roman Wong
- Name of the person in charge of measurement: Troy Chang





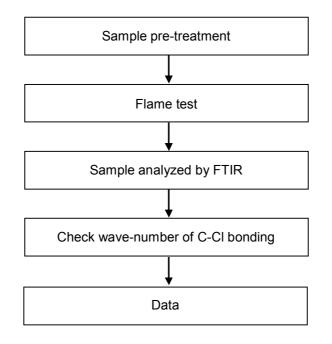
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## Analysis flow chart for determination of PVC in material

- Name of the person who made measurement: Roy Lin
- Name of the person in charge of measurement: Troy Chang



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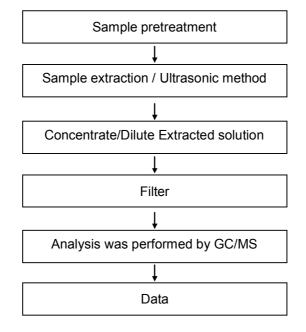
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#### **HBCDD** analytical flow chart

- Name of the person who made measurement: Roman Wong
  - Name of the person in charge of measurement: Troy Chang





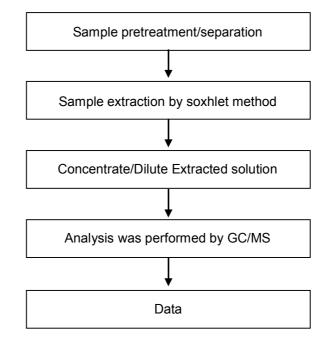
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#### Analytical flow chart of phthalate content

- Name of the person who made measurement: Roman Wong
  - Name of the person in charge of measurement: Troy Chang

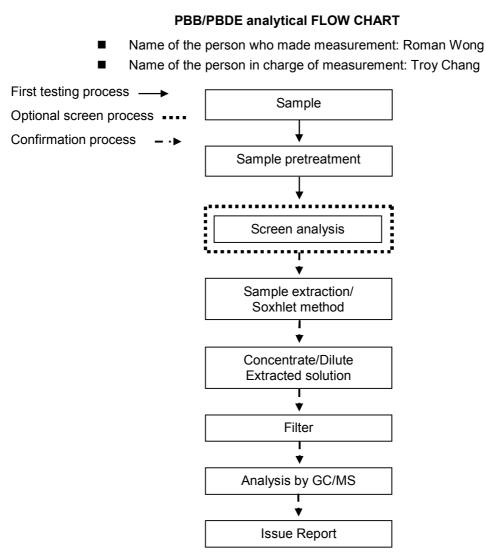




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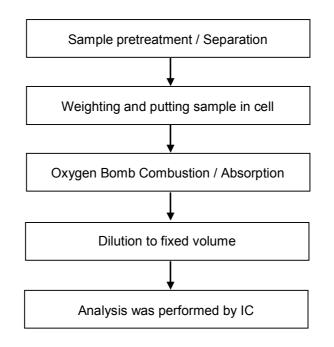
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## Analytical flow chart of halogen content

- Name of the person who made measurement: Rita Chen
- Name of the person in charge of measurement: Troy Chang



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\* The tested sample / part is marked by an arrow if it's shown on the photo. \*

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\*\* End of Report \*\*